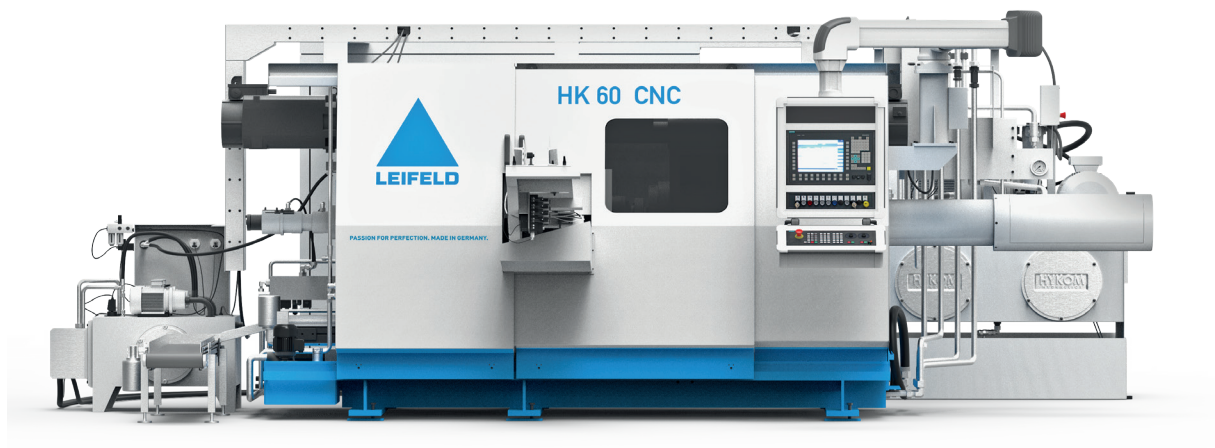


# High-performance autom. profile spinning machine **HK Series**



Profile spinning machine with 6 roller for the manufacture of pulleys.



## Technical data HK Series

Workpiece diameter for Poly-V-pulleys min. – max.	50 - 250	mm
Total height of preform max.	100	mm
Length of preform section to be profiled max.	100	mm
Preform wall thickness for pulleys max. (DIN 1614-St W 24 = EN 10111-DD13)	3,5	mm
Blank wall thickness for pulleys max. (DIN 1614-St W 24 = EN 10111-DD13)	6,5	mm

The HK 60 is an automatic 6-roller **profile spinning machine** for the manufacture of:

- Poly-V-belt pulleys in general, manufactured by the rolling method, starting from pre-forms or blanks
- double Poly-V-belt pulleys in one set-up
- Sheet metal V-belt pulleys with one, two or three grooves by the spinning (folding) method, starting from pre-forms (optional)
- one groove V-belt pulleys by the splitting method, starting from blanks
- Sensor wheels, piston grooves and other rotationally symmetrical parts capable of being produced by similar techniques (optional).